APPROVED O.G. FIG.
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09/914,585 - 07/25/01

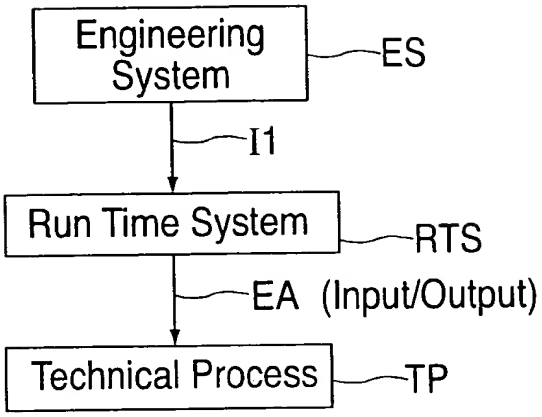

FIG. 1

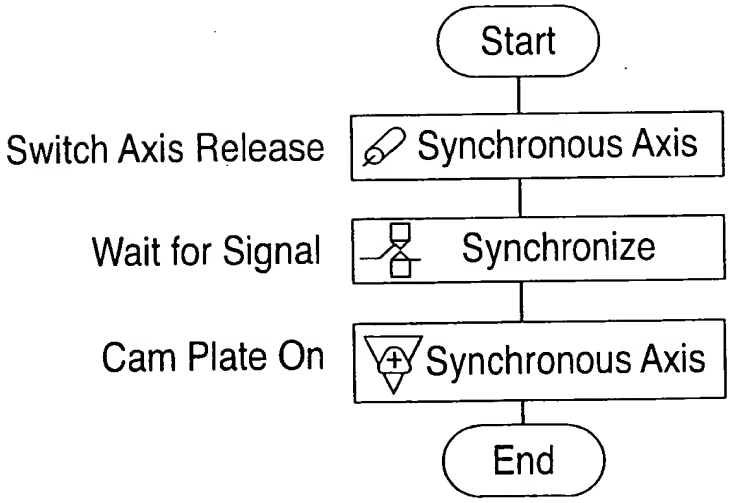

FIG. 4

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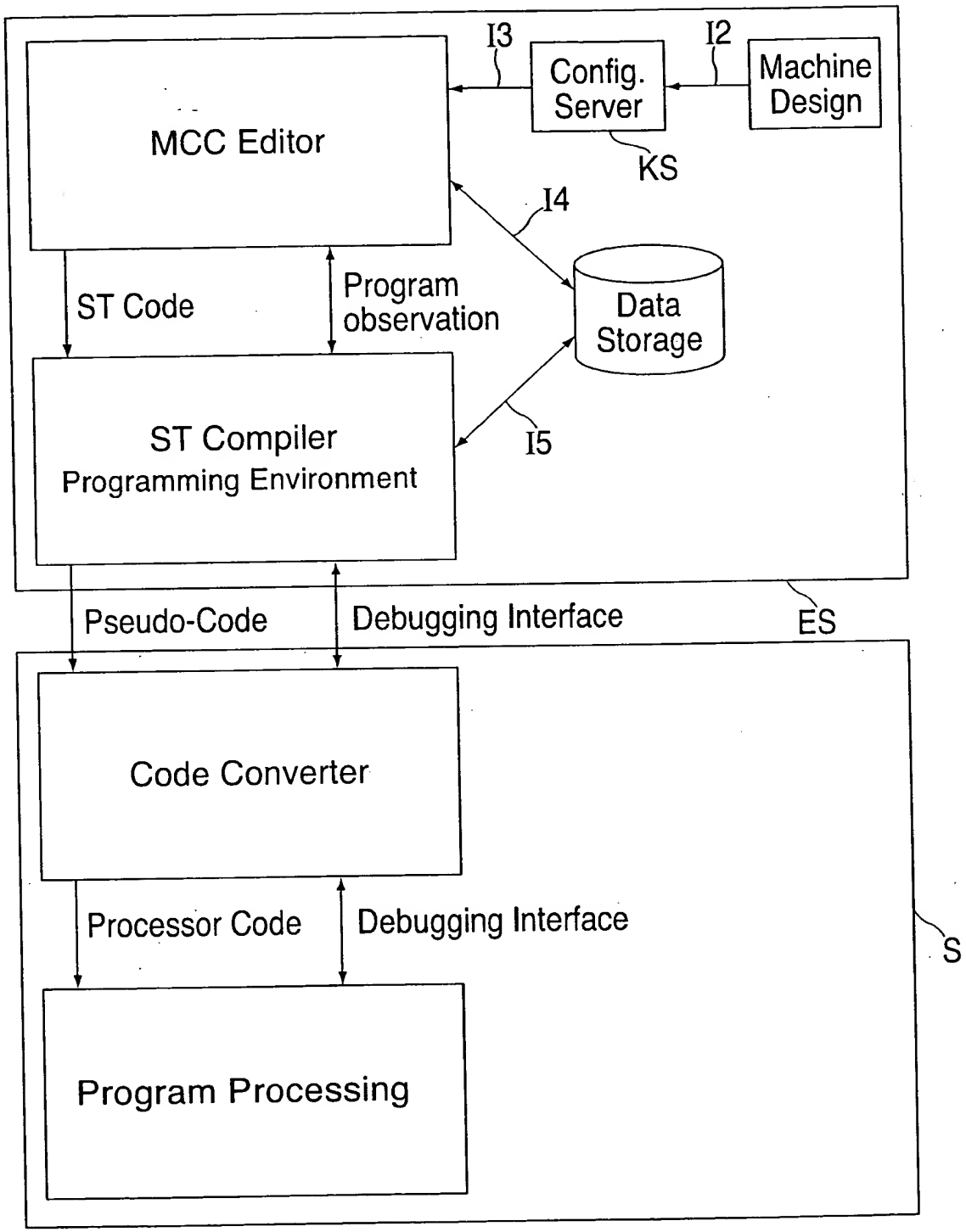

FIG. 2

Docket No. 1506.1005/JDH

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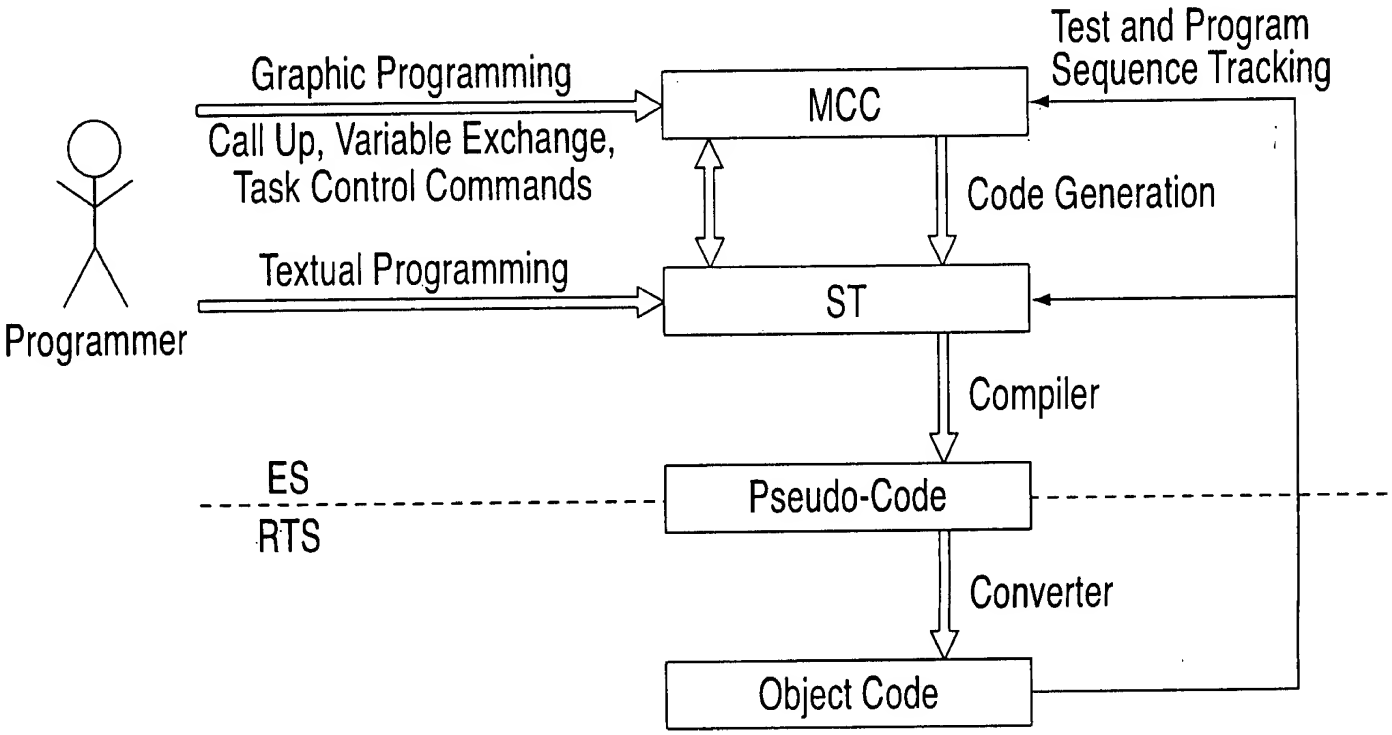

FIG. 3

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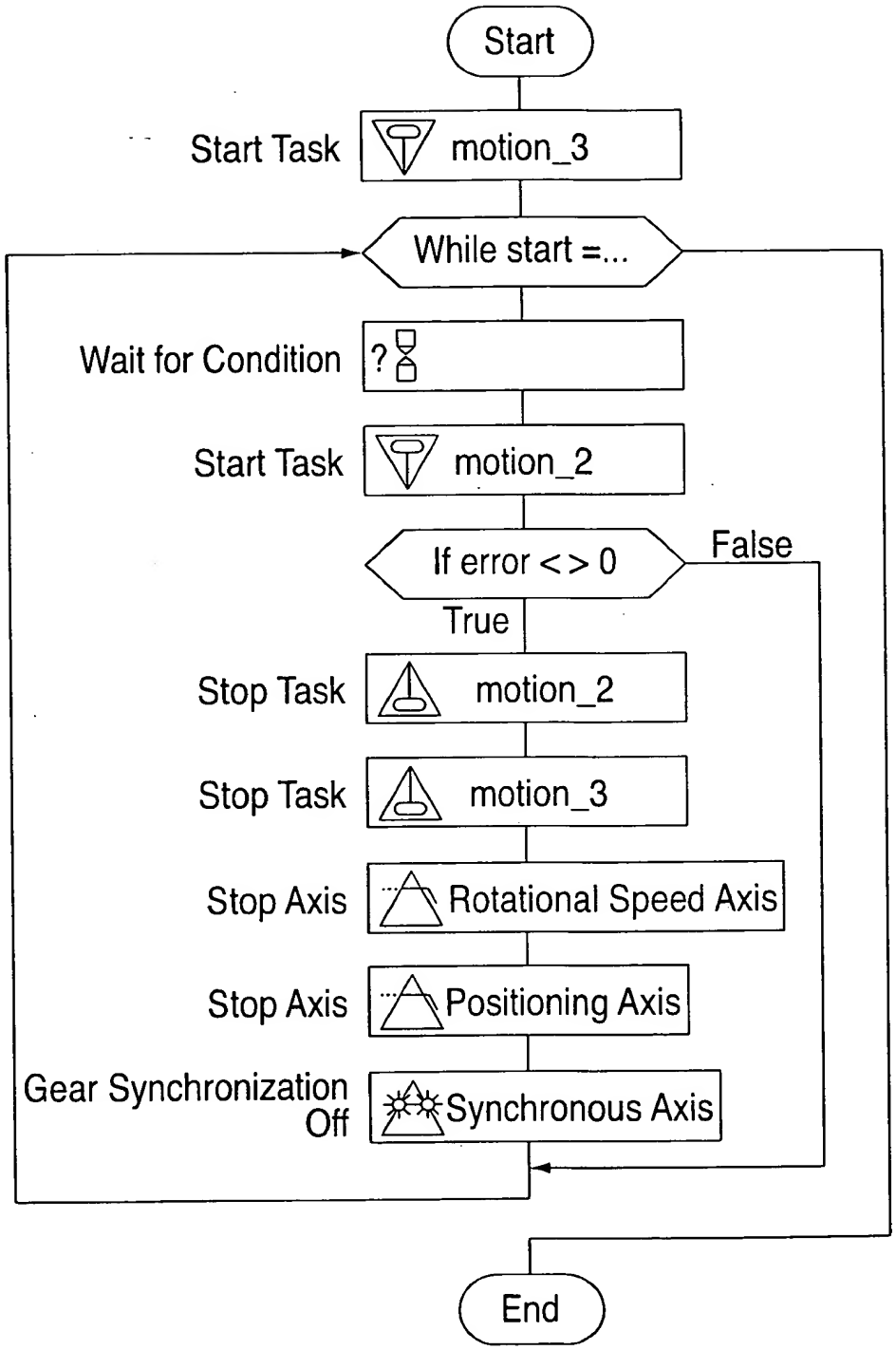

FIG. 5

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APPROVED O.G. FIG.
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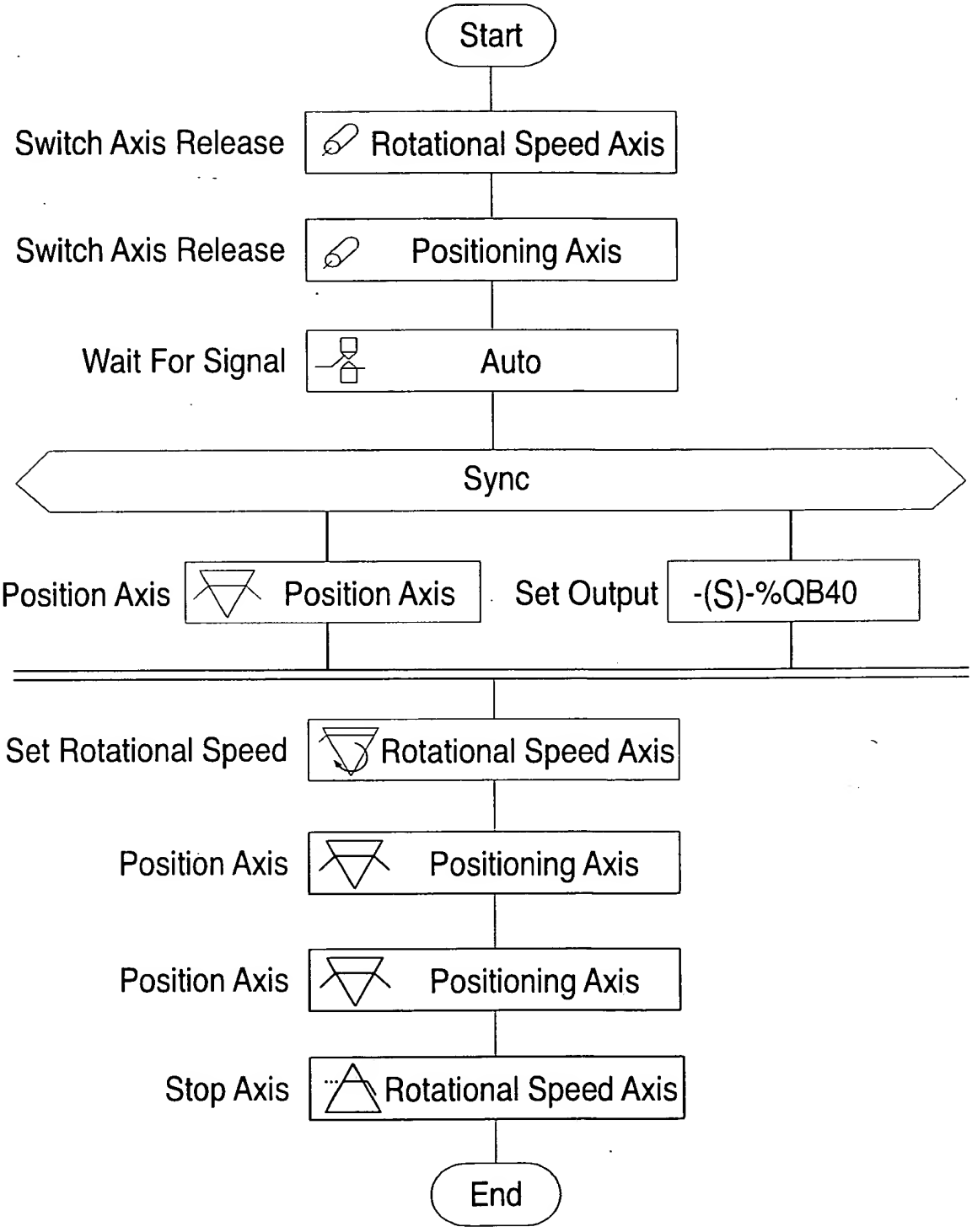

FIG. 6

Patent No. 6,154,685

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FIG.
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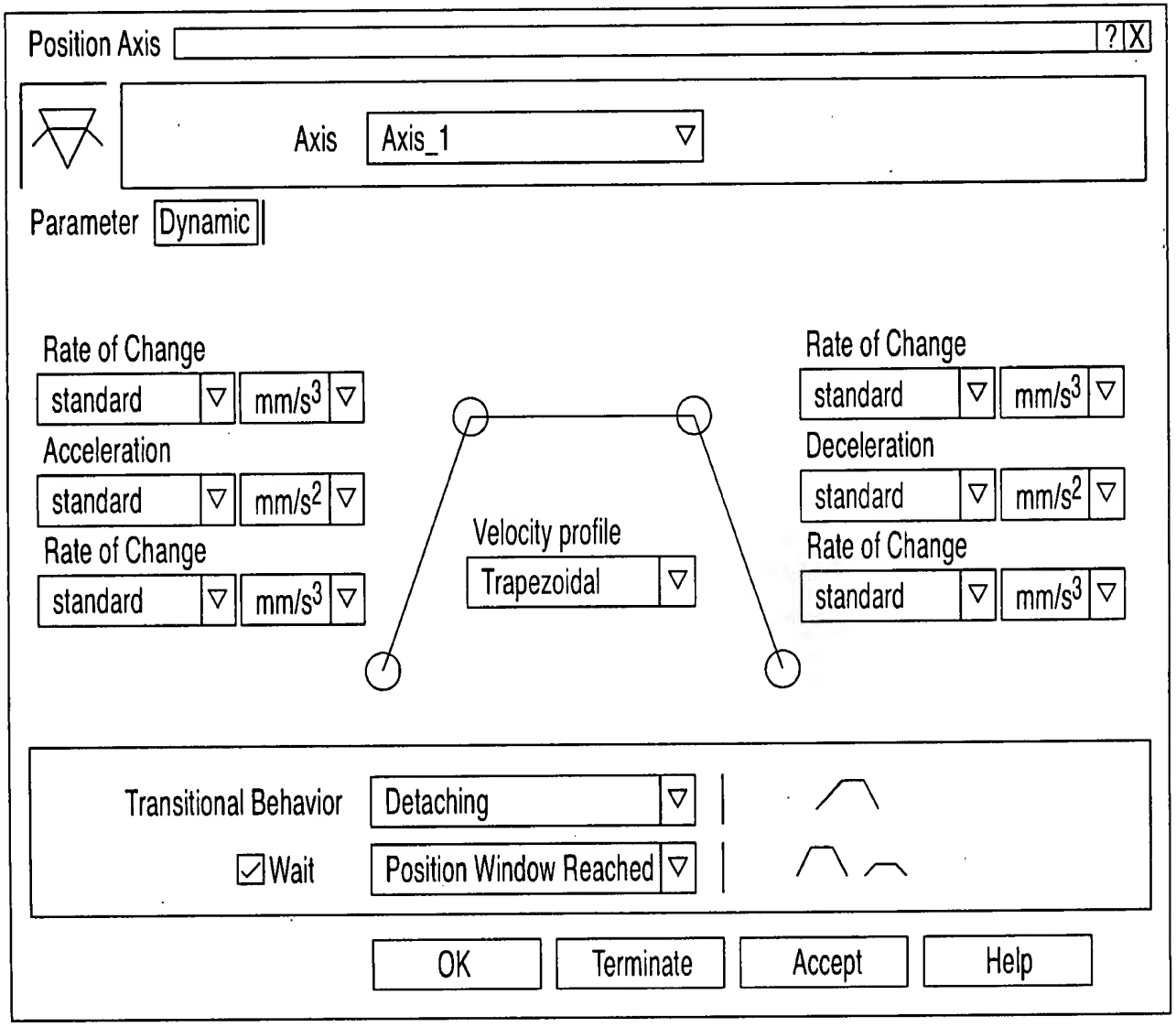

FIG. 7

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DRAFTSMAN
G. FIG.
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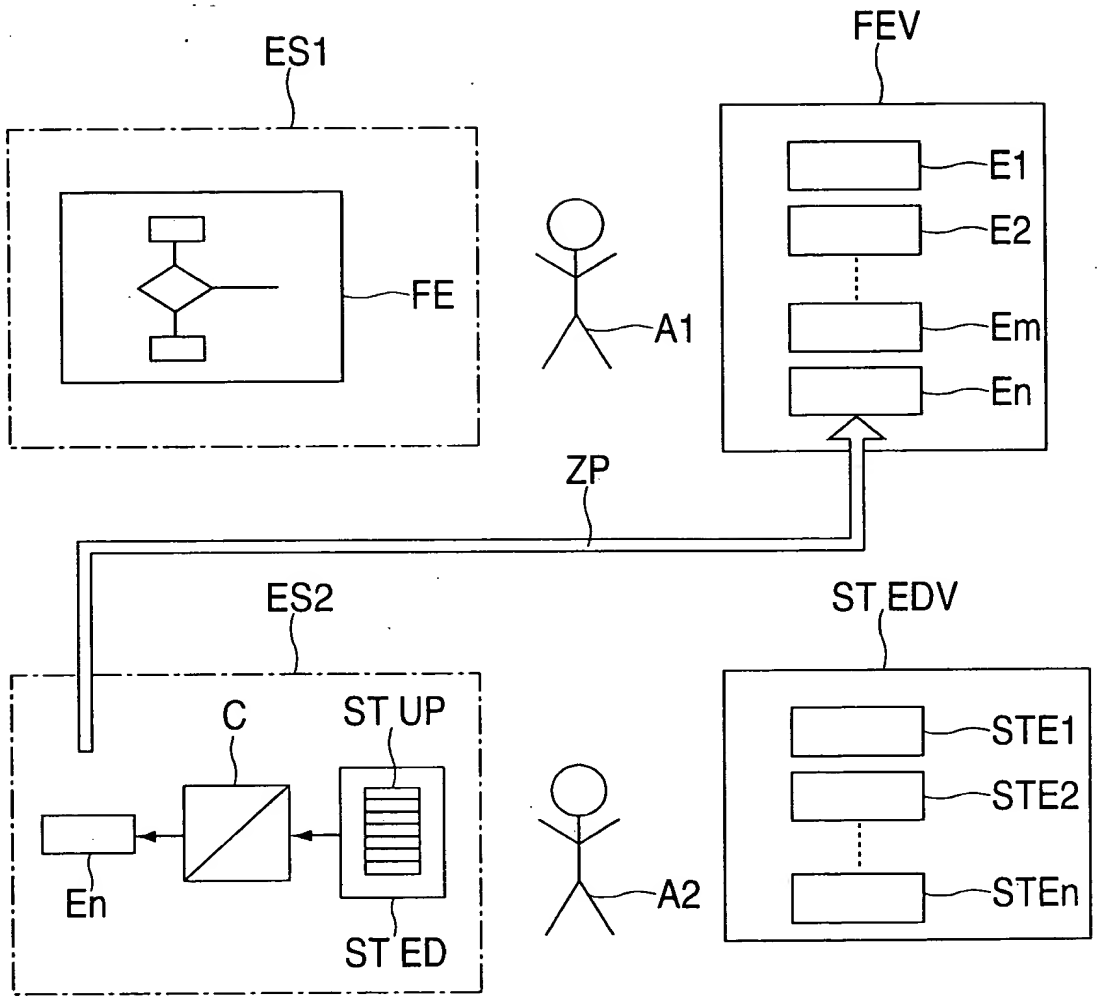

FIG. 8

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Set rpm

Activate Gear Synchronization/ Gearing On

Stop Axis/ Stop Motion Is a Command

Macro

Set Torque

Turn Off Synchronization

Stop Command

Call Up Subprogram

Start Axis Position Controlled

Activate Cam Plate/ Camming

Continue Motion

Position Axis

Turn Cam Plate Off

Parameterize Cam Plate

FIG. 9